

**lipbled**<sup>®</sup>

# INTERIOR DOORS 2.1

**WHERE YOU GET MORE.**

*Designed for your home.*

[www.lip-bled.si](http://www.lip-bled.si)



Photo: Jošt Gantar

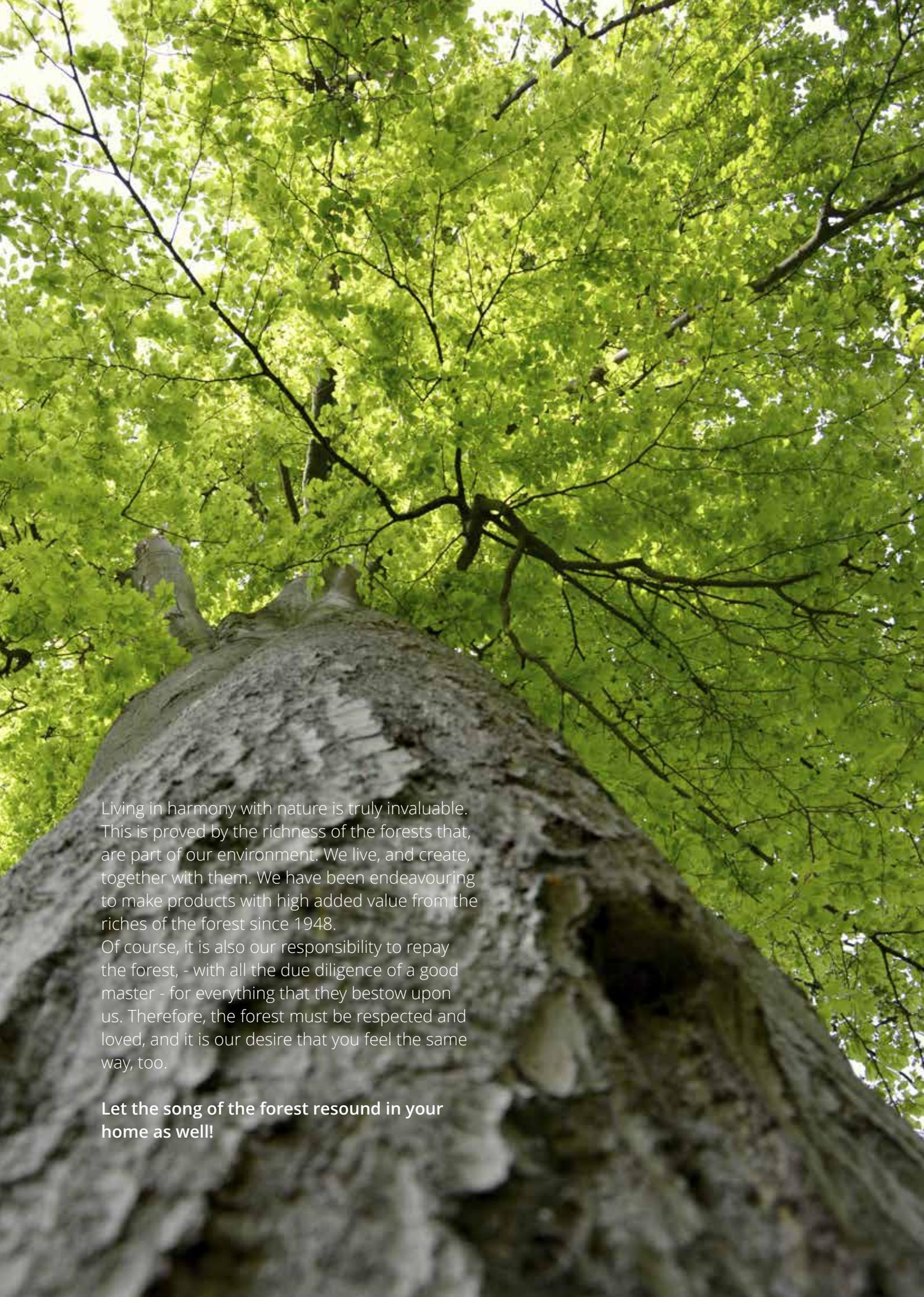


**THE SONG OF NATURE, IT IS SO BEAUTIFUL.  
LISTEN TO IT.**



A tree, too mighty to lock one's arms around, sprouts from a tiny little seed. A temple, towering nine storeys high, rises from a handful of clay. A journey of a thousand miles begins with a single step.

Since 1948, we have been using only the highest quality timber, which is meticulously manufactured, to create a pleasant atmosphere in our customers homes.



Living in harmony with nature is truly invaluable. This is proved by the richness of the forests that are part of our environment. We live, and create, together with them. We have been endeavouring to make products with high added value from the riches of the forest since 1948.

Of course, it is also our responsibility to repay the forest, - with all the due diligence of a good master - for everything that they bestow upon us. Therefore, the forest must be respected and loved, and it is our desire that you feel the same way, too.

**Let the song of the forest resound in your home as well!**

# VISION

Our company LIP BLED is distinguished by its prominent **lipbled** brand name, which strengthens our international position as a renowned dealer and manufacturer of interior doors.

We strive to achieve this goal by taking a responsible approach to sustainable development, through innovative and high-quality products, motivated colleagues and satisfied customers.

GREENLINE / VIVACELINE

Page 10

HIGHLINE

Page 32

STILLINE

Page 36

### VENEERED INTERNAL DOORS



## NATURAL CHARACTER

UNLIMITED RANGE OF COLOURS

## COMBINATION OF COLOURS

COLORLINE MODENA

Page 40

BELLALINE

Page 44

KAISERLINE

Page 48

RAL COLOUR CHART

Page 52

COLORLINE EASY

Page 54



## HOUSE OF IDEAS

## HAND IN HAND ...



TOPLINE CLASSIC COLLECTION	Page 60
CLASSIC COLLECTION MATTLINE	Page 63
PRESTIGE COLLECTION	Page 64
DYNAMIC COLLECTION	Page 66
MILLENNIUM COLLECTION	Page 68
VISIOLINE	Page 70
BASICLINE	Page 74



FEEL FREE TO  
DESIGN AND PLAN ...

**AS SIMPLE  
AS IT GETS**

LIFELINE	Page 78
DIVIDELINE	Page 82
AIRLINE	Page 86
SLIDELINE	Page 88
DUOLINE	Page 96
INNERLINE	Page 98
CUTLINE	Page 102
SWINGLINE	Page 104
GLAZING OPTIONS	Page 106
SECURALINE	Page 110
THE INVISIBLE PURE FRAME	Page 114
RENOVATION FRAME	Page 116
ArchiCAD	Page 118





GREENLINE / VIVACELINE / HIGHLINE / STILLINE





“

**VENEERED INTERNAL DOORS**

# NATURAL CHARACTER

If you want to give your home a natural appearance with a modern touch, veneer is definitely the right choice.

Veneer is a product of sawing, cutting and debarking timber. These processes allow us to utilise timber efficiently and make the surface of the final product appear natural and solid, thus maintaining all of the wood's original characteristics. A vertical, crosswise or diagonal surface structure can be achieved through different cutting or debarking techniques and using an appropriate composition of veneer sheets.



**GREENLINE /**

**VIVACELINE**

# MIGHTY OAK

The oak is a mighty tree and has always been regarded as a symbol of power, wisdom and longevity. Even in Greek mythology, the oak was the tree of the supreme god Zeus. That is why oak, which is a very fibrous and hard type of wood, is used in carpentry for the manufacturing of parquet, veneers and furniture.



DOORS WITH A VERTICAL VENEER STRUCTURE  
GREENLINE models

## KNOTTED OAK – WILD STRUCTURE



brushed knotted oak  
natural lacquered



brushed knotted oak  
white-oiled



brushed knotted oak  
oiled



knotted oak  
oiled



brushed knotted oak  
matte stained lacquered



knotted oak  
natural lacquered



knotted oak matte stained  
lacquered

GREENLINE  
knotted oak  
white-oiled  
WILD STRUCTURE  
model LIFELINE PN6

GREENLINE  
European oak  
white-oiled



“

- 1 - European oak brushed oiled
- 2 - European oak oiled
- 3 - European oak brushed natural lacquered
- 4 - European oak natural lacquered
- 5 - European oak brushed white-oiled
- 6 - European oak white-oiled
- 7 - European oak brushed matte stained lacquered
- 8 - European oak matte stained



GREENLINE  
walnut lacquered  
DIVIDELINE model with internal  
filling and skylight



GREENLINE  
raw beech



A versatile surface made of composite veneer sheets which offers a diverse set of colours and patterns.

GREENLINE  
maple



GREENLINE  
beech



“

A touch of nature in your home. Nature lovers prefer soothing colours and shapes, the quality of which speak for themselves.

The uniform surface STRUCTURE also suits models with fitted glass.



GREENLINE  
knotted oak  
natural lacquered  
CALM STRUCTURE  
model LIFELINE PN2



“  
**(IM)PERFECT  
OAK**

ALTEICHE - PRESTIGE  
GREENLINE  
knotted aged oak brushed

**Its structure exudes wilderness.**



ALTEICHE - PRESTIGE  
VIVACELINE / F4  
knotted aged oak brushed oiled



ALTEICHE - PRESTIGE  
GREENLINE  
knotted aged oak brushed oiled





ALTEICHE - PRESTIGE  
VIVACELINE / F4  
knotted aged oak brushed



Just like people, trees are not perfect. For example, oak, which excites us with its honey-soft colour, is full of annular rings, knots and cracks.

All these irregularities, or rather special features, suggest a form of wilderness while at the same time emphasising the uniqueness and characteristics of the wood. That is why our oak wood products have a special charm and added value.



## A COMPARISON OF STRUCTURES

KNOTTED OAK –  
WILD STRUCTURE (HG1)

KNOTTED OAK –  
CALM STRUCTURE (HG4)

KNOTTED CRACKED OAK  
(HG7)

EUROPEAN OAK





## THE CHARACTER LIES IN THE DETAILS.

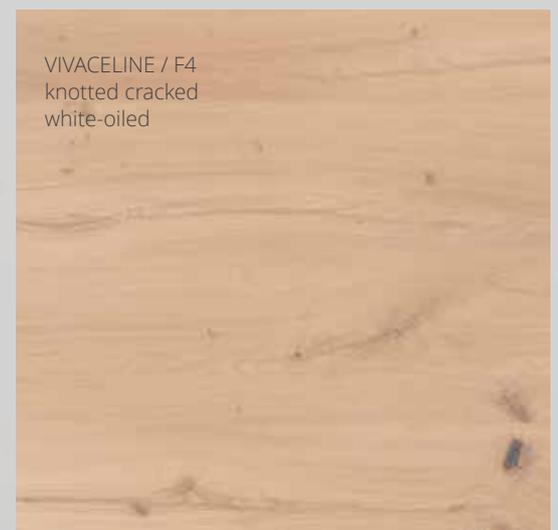
We use high-quality types of veneer, such as walnut or knotted oak, to manufacture contemporary doors that make your home unique.



DOOR LEAVES WITH CROSSWISE  
VENEER STRUCTURE

VIVACELINE models –

**OAK KNOTTY CRACKED**





DOORS WITH A CROSSWISE VENEER STRUCTURE  
VIVACELINE models – **KNOTTED CRACKED OAK**

VIVACELINE / F4  
knotted cracked  
matte stained lacquered



VIVACELINE / F4  
knotted cracked brushed oak  
matte stained lacquered



VIVACELINE / F4  
knotted cracked  
oiled



**THE PROCESS OF  
GRINDING**

enables us to obtain a rough,  
deeply embossed  
structure in the veneer.

knotted oak  
natural lacquered  
WILD STRUCTURE



DOORS WITH A  
CROSSWISE  
VENEER STRUCTURE  
MODELS  
VIVACELINE / F4  
KNOTTED OAK  
**WILD STRUCTURE**



brushed knotted oak  
natural lacquered



knotted oak  
white-oiled



brushed knotted oak  
white-oiled



knotted oak  
oiled



brushed knotted oak  
oiled



knotted matte stained oak  
lacquered



brushed knotted oak  
matte stained lacquered



DOORS WITH A CROSSWISE VENEER STRUCTURE  
VIVACELINE models / F4 – **EUROPEAN OAK**



European oak  
natural lacquered



brushed European oak  
natural lacquered



European oak  
oiled



brushed European oak  
oiled



European oak  
matte stained lacquered



brushed European oak  
matte stained lacquered



brushed European oak  
white-oiled

VIVACELINE / F4  
European oak  
white-oiled

A versatile surface made  
of composite veneer sheets  
offering a diverse set of  
colours and patterns.



VIVACELINE / F1  
beech



VIVACELINE / F1  
European oak



VIVACELINE / F1  
walnut

### VIVACELINE – model F1



VIVACELINE / F1  
maple



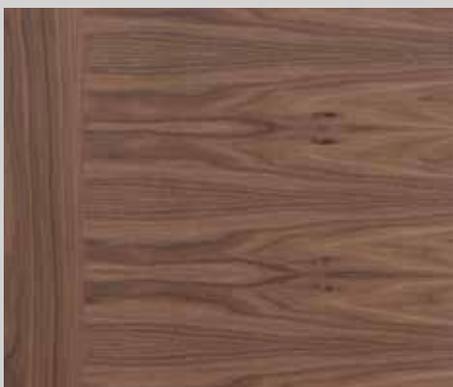
VIVACELINE – model F3



VIVACELINE / F3  
maple



VIVACELINE / F3  
beech



VIVACELINE / F3  
walnut



VIVACELINE / F3  
European oak



Nature gives us the inspiration to create TOP-QUALITY DOORS.

#### VIVACELINE – model F4



VIVACELINE / F4  
beech



VIVACELINE / F4  
maple

VIVACELINE / F4  
walnut





VIVACELINE / F5  
knotted oak  
European oak intarsia

VIVACELINE – model F5



VIVACELINE / F5  
maple  
walnut intarsia

# LINES

## FASHION A DOOR

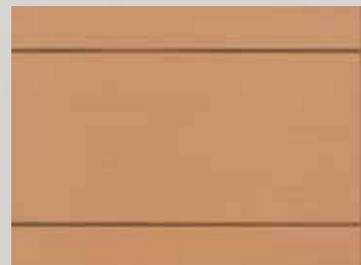


VIVACELINE / F11  
maple  
walnut intarsia

VIVACELINE – model F11



beech  
maple intarsia



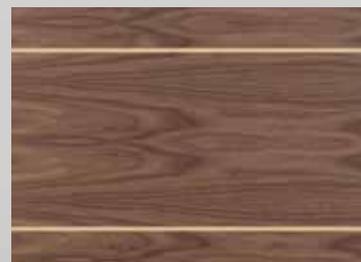
beech  
walnut intarsia



maple  
indian apple intarsia



maple  
beech intarsia



walnut  
maple intarsia



VIVACELINE – model F12



- 1 - European oak
- 2 - maple
- 3 - beech



VIVACELINE / F12  
walnut





Each element has a range of possibilities to suit your individual requirements.



VIVACELINE / F14  
European oak  
and PVC decorative moulding with an aluminium effect

#### VIVACELINE – model F14



VIVACELINE / F14  
beech



VIVACELINE / F14  
walnut



VIVACELINE / F14  
maple



The wide variety of contemporary or vintage models strengthens your sense of individuality.

### VIVACELINE – model F41



vertical European oak  
crosswise knotted oak



maple  
natural lacquered

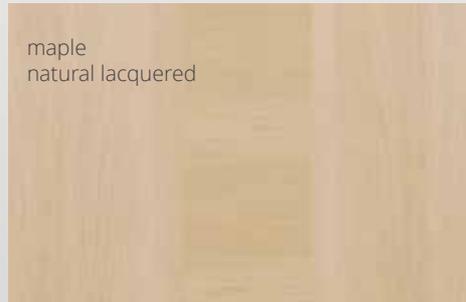


vertical knotted oak  
crosswise European oak  
natural lacquered



European oak  
natural lacquered

### VIVACELINE – model F40



maple  
natural lacquered



European oak  
natural lacquered



vertical knotted oak  
crosswise European oak



vertical European oak  
crosswise knotted oak



## DIAGRAMS OF VIVACELINE MODELS

VIVACELINE offers an array of combinations; choose the one that best suits your lifestyle and is compatible with the materials already present in your home.



model F1



model F3



model F4



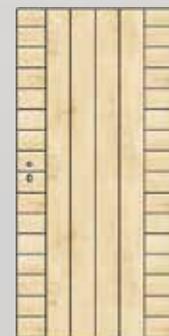
model F5



model F11



model F12



model F14



model F40



model F41



Vertical  
structure



Crosswise  
structure



**HIGHLINE**

HIGHLINE / I3  
maple  
alder intarsia

Though similar at first sight, doors differ in their veneers. Elegant intarsia elements achieve a perfect harmony between different types of wood.

HIGHLINE / I3  
beech





HIGHLINE - **model I13**

beech



HIGHLINE / I13  
maple



HIGHLINE / I13  
European oak



“

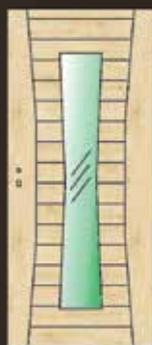
## WHAT IS INTARSIA?

Intarsia is a woodworking technique that uses various veneer sheets of different shapes, sizes and colours. It is considered master craftsmanship that requires an extraordinarily steady and precise hand. This decorative technique gives a special charm to products. Our company manufactures its products in accordance with this technique and has perfected it using our many years of experience and professional know-how.

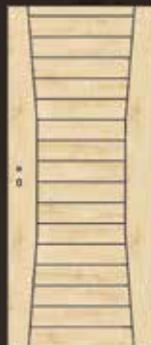
## DIAGRAMS OF HIGHLINE MODELS



model I3



model I13 LA



model I13

“

The form of interior doors should be influenced by the style and functional requirements of individual rooms; the goal is to improve the quality of living.

STILLINE / SNC  
European oak  
with decorative mouldings on door frame casing



STILLINE

Naturally elegant doors will please even the most sophisticated of tastes. STILLINE doors are ideal for people who like to treat themselves to rich and opulent wood.



STILLINE / SOAD  
European oak



STILLINE / SNC SN3  
European oak



STILLINE / SOAD  
beech

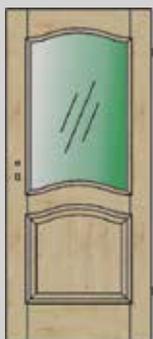


STILLINE / SOAD SO3  
beech

STILLINE / SOAD SO3  
European oak



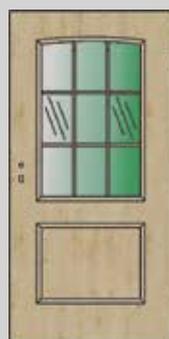
## SKETCHES OF STILLINE DOOR DESIGNS WITH GLAZING



model STILLINE  
SNC SN3



model STILLINE  
M-SOAD  
with a Georgian bar –  
6 fields



model STILLINE  
M-SOAD  
with a Georgian bar –  
9 fields

## STILLINE MOULDINGS

Decorative mouldings lend doors a vintage elegance.



Profile C



Profile D



Profile EX



“

**UNLIMITED RANGE  
OF COLOURS**

# COMBINATION OF COLOURS

Colours significantly influence our moods, as they, and their energy waves, affect our emotions, state of mind, behaviour and well-being. A particular colour can be used to lift our spirits or boost our emotional state and health.

Surround yourself with pure colours of different tones, which will inspire, excite, motivate and delight you.



COLORLINE MODENA / BELLALINE / KAISERLINE / RAL COLOUR CHART / COLORLINE EASY



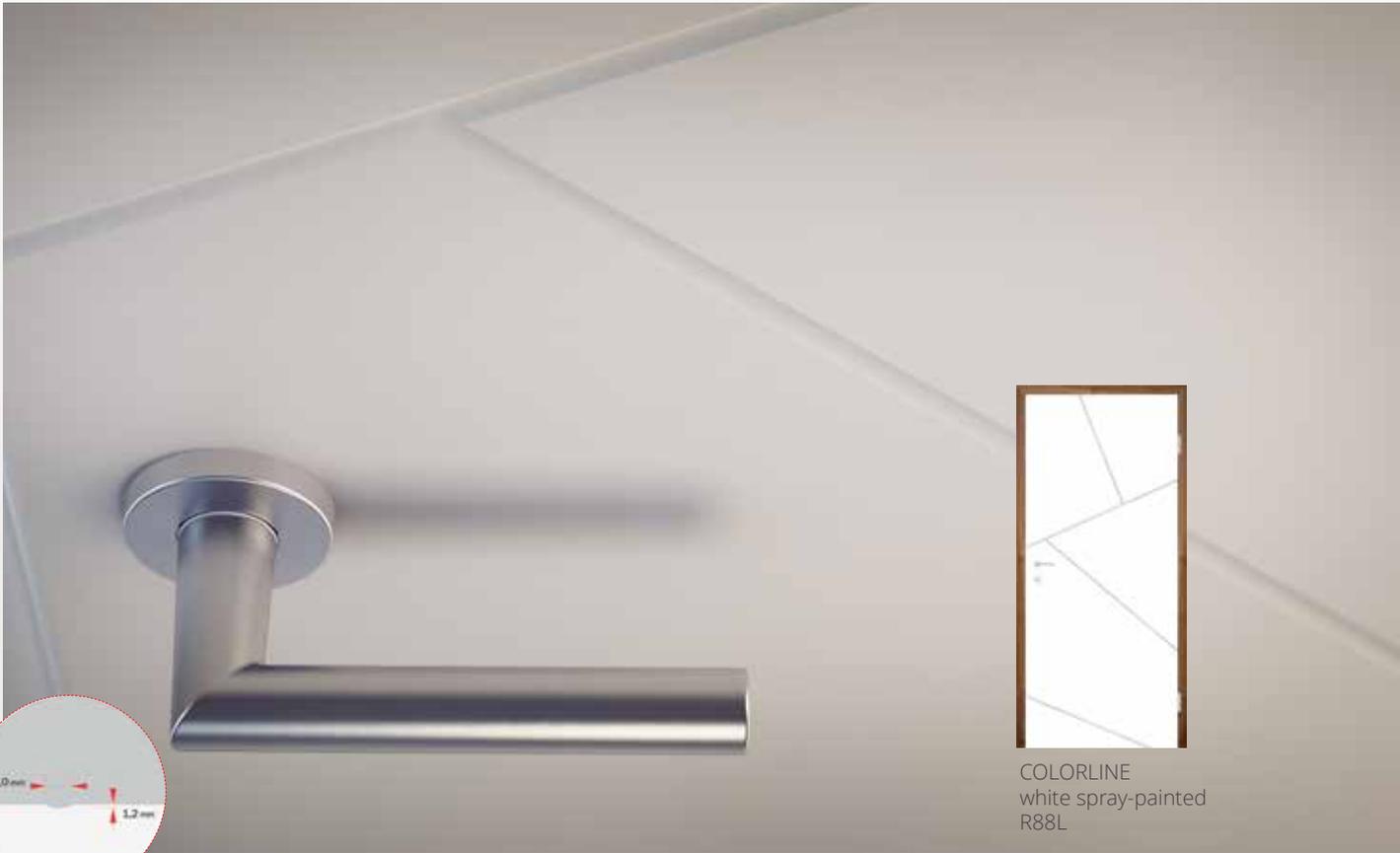
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## DOOR GLAZING

is a perfect solution to fill your rooms with natural daylight and provides a good overview of adjacent rooms and the outside world.



COLORLINE

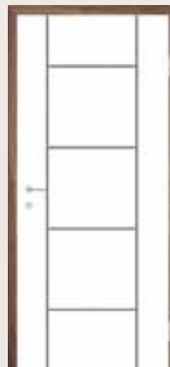
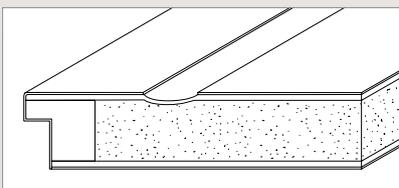


COLORLINE  
white spray-painted  
R88L

# MODENA

## WHITE SPRAY-PAINTED DOORS

Grooves give the white spray-painted MODENA doors classic elegance. Doors can be made even more interesting with rounded or MINI-R edges.



COLORLINE  
white spray-painted  
R5L



COLORLINE  
white spray-painted  
R6L



COLORLINE  
white spray-painted  
R7L



COLORLINE  
white spray-painted  
R8L

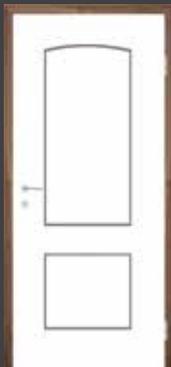


COLORLINE  
white spray-painted  
R9L



COLORLINE  
white spray-painted  
R11L





COLORLINE  
white spray-painted  
R14L



COLORLINE  
white spray-painted  
R15L



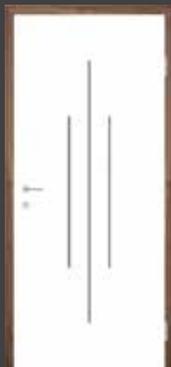
COLORLINE  
white spray-painted  
R16L



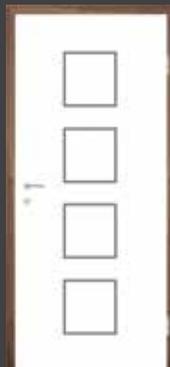
COLORLINE  
white spray-painted  
R17L



COLORLINE  
white spray-painted  
R21L



COLORLINE  
white spray-painted  
R22L



COLORLINE  
white spray-painted  
R23L



COLORLINE  
white spray-painted  
R24L



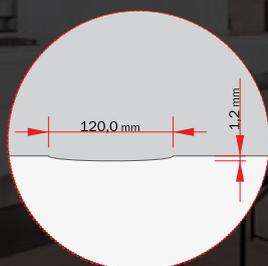
COLORLINE  
white spray-painted  
R36L



COLORLINE  
white spray-painted  
R90L



## GROOVES MODENA +

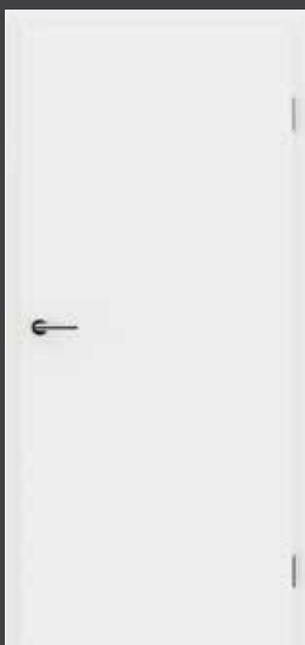


COLORLINE  
white spray-painted  
R25L

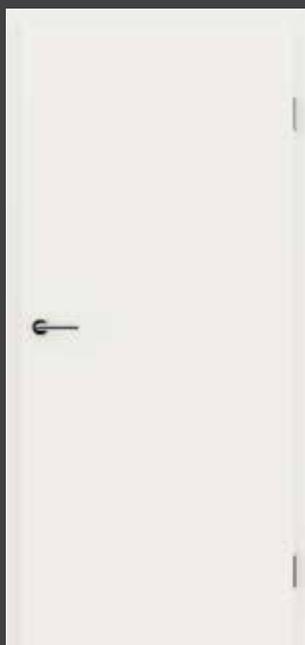
WHITE. THE COLOUR OF PEACE, INNOCENCE AND HOPE.



## THREE SHADES OF WHITE



COLORLINE  
MODENA white spray-painted  
SIGNAL WHITE  
similar to RAL 9003 (BE PLE2)



COLORLINE  
MODENA white spray-painted  
PURE WHITE  
similar to RAL 9010 (BE PLE)



COLORLINE  
MODENA white spray-painted  
TRAFFIC WHITE  
similar to RAL 9016 (BE PLE7)

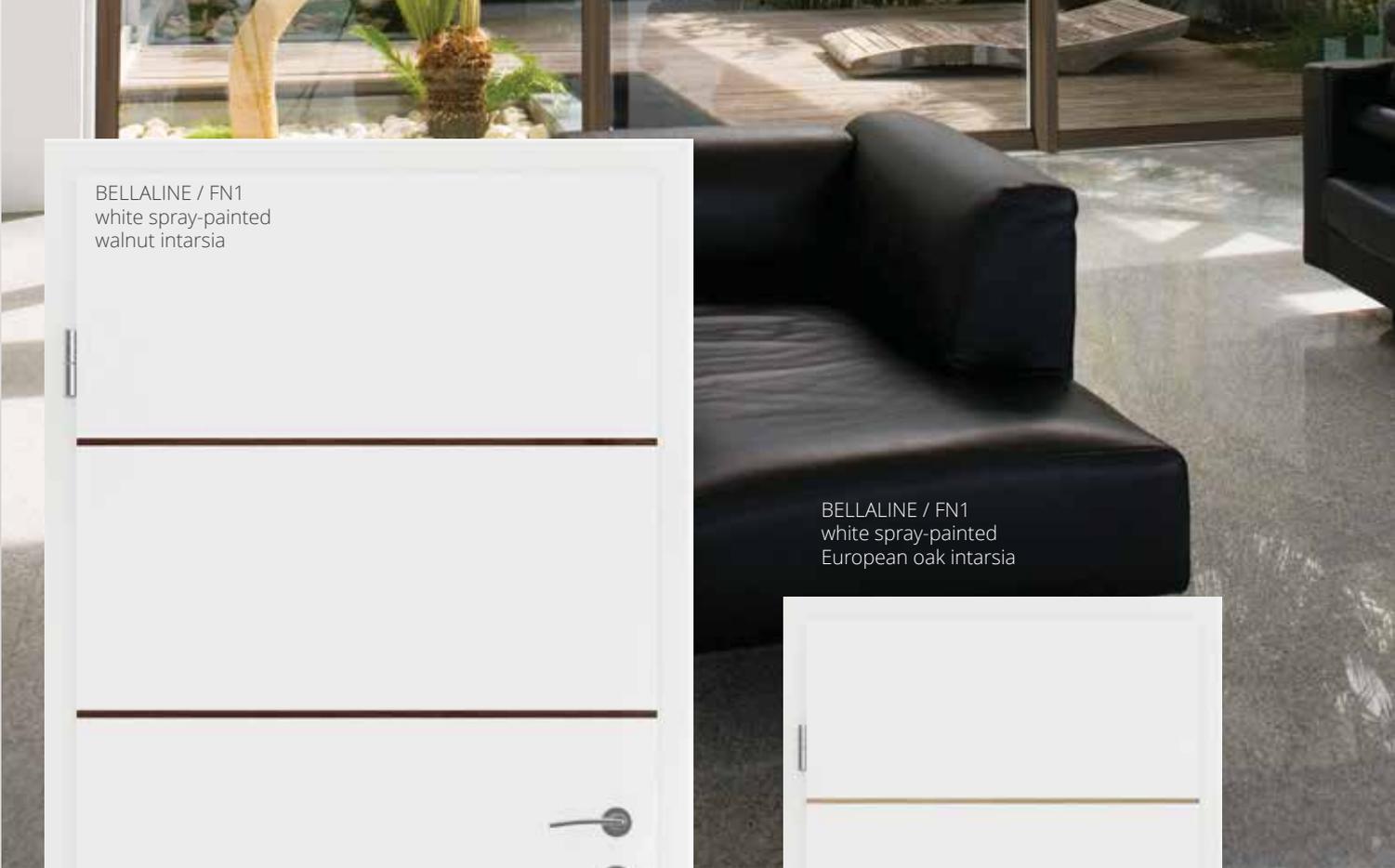


**BELLALINE**



## BELLALINE DOORS

can be combined with different veneer inlays.



BELLALINE / FN1  
white spray-painted  
walnut intarsia

BELLALINE / FN1  
white spray-painted  
European oak intarsia





BELLALINE/ F5R33L  
white spray-painted  
walnut intarsia

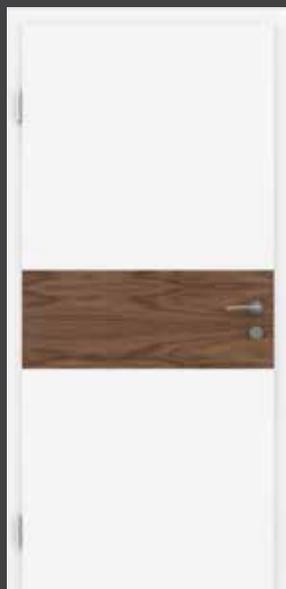


BELLALINE/ F5R33L  
white spray-painted  
knotted oak intarsia

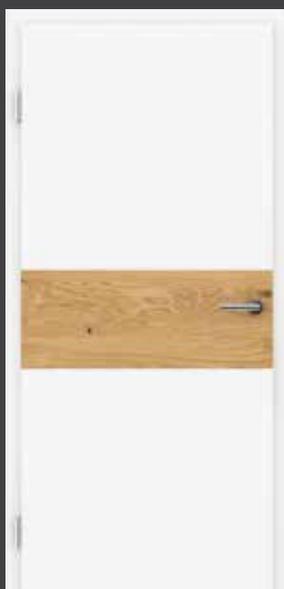


BELLALINE/ F5R33L  
white spray-painted  
Indian apple intarsia

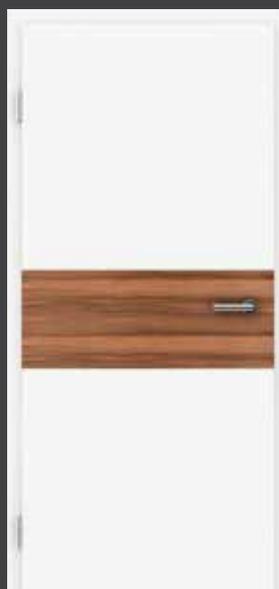
BELLALINE - model I39R27L



BELLALINE / I39R27L  
white spray-painted  
walnut intarsia



BELLALINE / I39R27L  
white spray-painted  
knotted oak intarsia



BELLALINE / I39R27L  
white spray-painted  
Indian apple intarsia

## DIAGRAMS OF BELLALINE MODELS

### VENEER INLAY



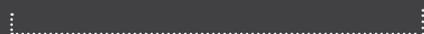
FN1



I39R27L



F5R33L



The F5R33L and I39R27L models have a groove located between the veneer and the rest of the surface.





**KAISERLINE**

Our products are made of an exquisite combination of materials, emphasising the beauty of your home.

KAISERLINE / R39L  
white spray-painted MODENA



KAISERLINE / R38L  
white spray-painted MODENA



KAISERLINE / R49L  
MODENA belo pleskano



KAISERLINE / R40L  
with an arch  
white spray-painted MODENA

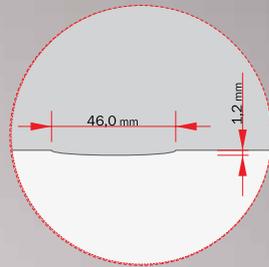


A close-up photograph of a window blind. A white cord is visible, running diagonally from the top right towards the center. Below the cord, a silver metal bar is visible, likely part of the blind's mechanism. The background is a soft, out-of-focus light color, possibly a window or a wall. The overall aesthetic is clean and modern.

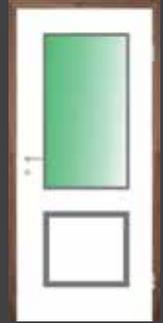
“

An aesthetic design, and high-grade manufacturing, cater to your well-being.

## DIAGRAMS OF KAISERLINE MODELS



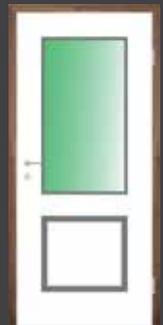
model KAISERLINE  
R38L



model KAISERLINE  
R38L with glazing



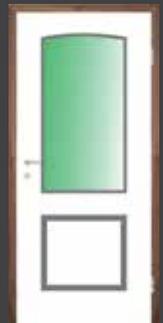
model KAISERLINE  
R39L



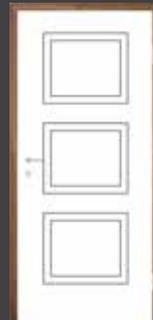
model KAISERLINE  
R39L with glazing



model KAISERLINE  
R40L



model KAISERLINE  
R40L with glazing



model KAISERLINE  
R49L



CHOOSE YOUR COLOUR –  
**RAL COLOUR CHART**





“

## A RICH ARRAY OF COLOUR SHADES

makes your ideas become a reality. Choose your colour from the RAL colour chart.



### DID YOU KNOW?

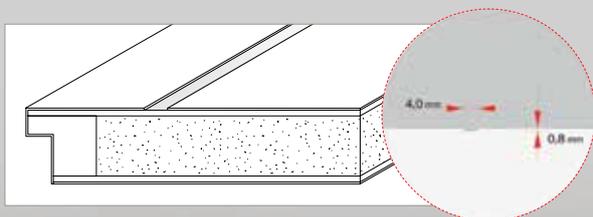
Due to climatic influences, materials can change in dimension. If, for example, the air temperature drops, hygroscopic products, including doors, start to stretch and become curved. Wood and wood materials stretch under the influence of moisture (a 2-metre long board stretches by approx. 2.5 mm when exposed to 5% moisture), whereas metal and plastic materials change according to temperature.



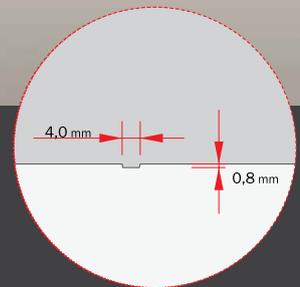
# EASY

## WHITE-PAINTED (UV COIL COATED) DOORS

The purity and innocence of the colour white makes spaces lighter and visually larger. However, the simplicity of the door can be enriched with grooves, if so desired.



COLORLINE  
R27L white-painted  
(UV COIL COATED)  
model LIFELINE PN1



RELIEFI - EASY (4,0 x 0,8 mm)



COLORLINE  
white-painted  
(UV COIL COATED)  
R27L



COLORLINE  
white-painted  
(UV COIL COATED)  
R28L



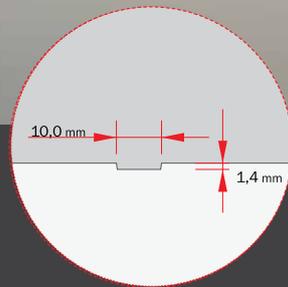
COLORLINE  
white-painted  
(UV COIL COATED)  
R29L



COLORLINE  
white-painted  
(UV COIL COATED)  
R34L



COLORLINE  
white-painted  
(UV COIL COATED)  
R87L



RELIEFI - EASY (10 x 1,4 mm)



COLORLINE  
belo lakirano  
R70L



COLORLINE  
belo lakirano  
R73L

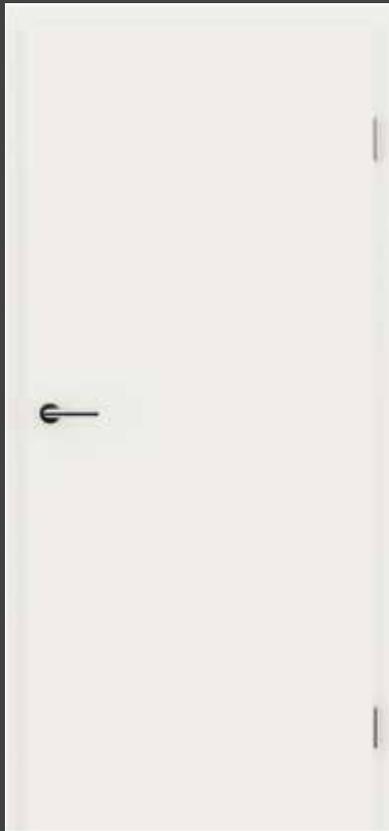


COLORLINE  
belo lakirano  
R74L

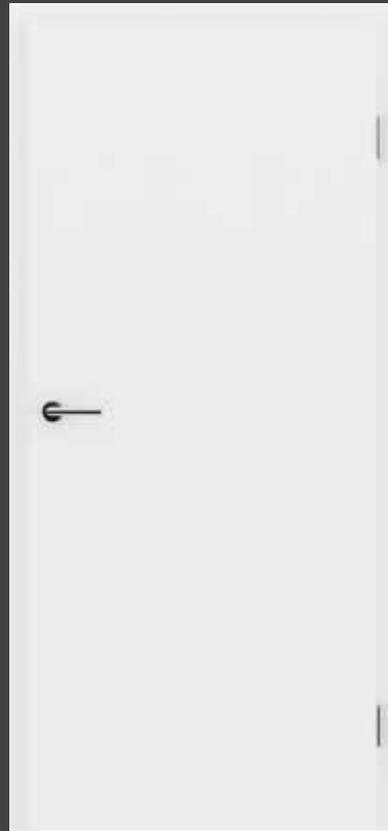


COLORLINE  
belo lakirano  
R89L

## TWO SHADES OF WHITE



COLORLINE  
EASY white-painted  
PURE WHITE  
similar to RAL 9010  
(BE LAK)



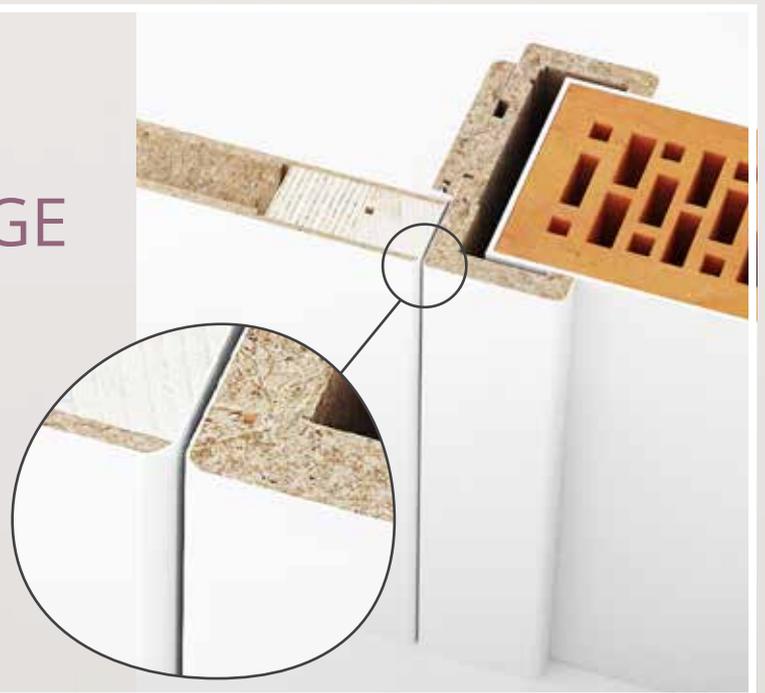
COLORLINE  
EASY white-painted  
TRAFFIC WHITE  
similar to RAL 9016  
(BE LAK4)

Deviations in colour tone and structure are possible.

“

### SOFT-M DOOR EDGE

Grooves give the white doors classic elegance. Doors can be made even more interesting with rounded or SOFT-M edges or give a room clean lines with the TRENDLINE model.





TOPLINE / PRESTIGE COLLECTION / DYNAMIC COLLECTION / MILLENIUM COLLECTION / VISIOL



NE / BASICLINE



“

THE HOUSE OF IDEAS

**HAND****IN HAND ...**

# TOPLINE

TOPLINE - model REVERSO  
L1 oak grey

# CLASSIC COLLECTION

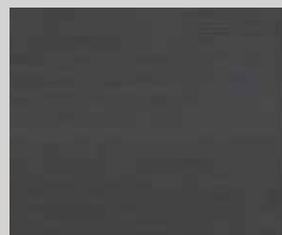
The extraordinary processing of wood surface imitations fills your home with cosiness and comfort.



TOPLINE  
L1 palisander white



TOPLINE  
palisander white



TOPLINE  
L1 oak graffito



TOPLINE  
L1 oregon pine



TOPLINE  
L1 snow-white



**NEW IN  
OUR PRODUCT  
RANGE!**



TOPLINE  
L1 oak ARCTIC

Also available with  
a vertical structure!

# CLASSIC COLLECTION

## MATT LINE

If wild structures are not to your taste, you can opt for a calm and natural surface. For a style that will give your decor a touch of elegance.

TOPLINE  
L1 walnut TROPIC



TOPLINE  
L1 walnut MEDITERAN





# PRESTIGE COLLECTION

TOPLINE PRESTIGE  
L1 oak FOREST brushed  
brown

By synchronising the natural structure of wood, we have created doors that embody the richness of nature. Knots, cracks and varying structures are an expression of wilderness, while at the same time emphasising the unique nature and characteristics of the wood.



Also available with  
an a vertical structure!



**ABS EDGE** –  
Colour  
corresponding  
to the surface

We draw inspiration from nature.

Surfaces have synchronised pores to  
achieve the look of genuine SOLID  
WOOD.



TOPLINE PRESTIGE  
L1 oak FOREST brushed  
white

## Advantages of FORTE EDGE

### Advantages:

- protection around the edges
- impact-resistant lining
- scratch-resistant lining
- wear-resistant lining
- heat-resistant lining
- high surface strength





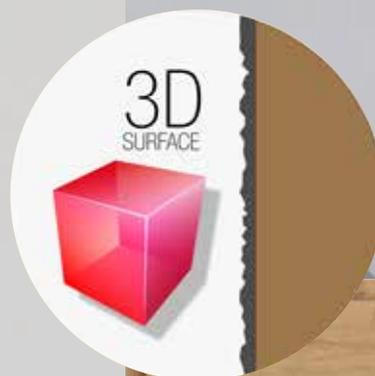
## TRENDS IN FOIL COATED SURFACES

# DYNAMIC COLLECTION

The new expanded offer of DYNAMIC foil coated surfaces with a rough 3D surface structure is a great and pleasing substitute for classic OAK veneered doors.



TOPLINE DYNAMIC  
L1 knotted cracked oak



TOPLINE DYNAMIC  
L1 knotted oak 3D



TOPLINE DYNAMIC  
P1 pine FANTASY grey



TOPLINE DYNAMIC  
L1 pine FANTASY grey



TOPLINE DYNAMIC  
P1 pine FANTASY white



TOPLINE DYNAMIC  
L1 pine FANTASY white



“

# MILLENNIUM COLLECTION

The elaborate surface structure of FINE-LINE veneer will impress you.



TOPLINE  
L1 MILLENNIUM Oregon pine white



TOPLINE  
L1 MILLENNIUM Oregon pine grey



## WHEN CHOOSING DOORS,

beware of the following: there must be a harmony between materials, colours and lines.

The main decorating style should be influenced by the room itself. When arranging furniture, do it in a way in which all elements follow a certain direction.

## DIAGRAMS OF TOPLINE MODELS



model L1  
Crosswise structure



model P1  
Vertical structure



**VISIOLINE**

## VISIOLINE - model P1

acacia

**THE HECTIC PACE**

of everyday life at work, and lively children at home, requires regular cleaning. That is why we have developed a line of stain resistant doors that are easy to maintain.





## DIAGRAMS OF VISIOLINE MODELS

Our speciality is interior doors with a foil coated surface and an optimal quality-price ratio.

The accessories and the design of our doors will create a special atmosphere in your home and satisfy even the most sophisticated of customers.



model L1



model L3



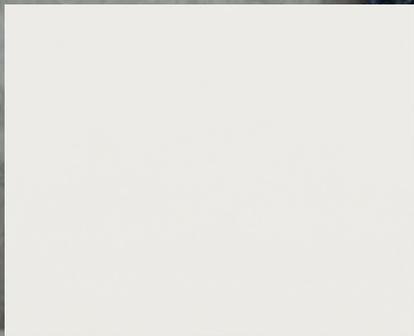
model P1

VISIOLINE - model L3



limed oak





white



ash white



grey\*  
\*by inquiry

VISIOLINE - model L1

acacia



**BASICLINE**

WHAT MAKES THE SMOOTH SURFACE OF VENEER IMITATIONS SO POPULAR? The answer lies in its uniform structure and affordable price. With the use of modern technology and ecological materials, and by promoting cost-efficient production in accordance with the highest EU standards, we create useful, aesthetic and environmentally-friendly products that fill our satisfied customers' homes with warmth and cosiness.



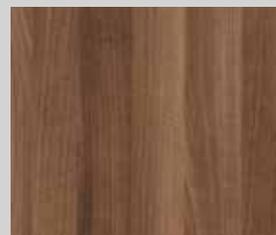
BASICLINE PLUS  
whitewash larch



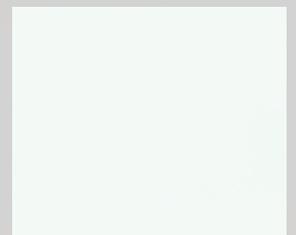
BASICLINE  
acacia mystique



BASICLINE  
oak



BASICLINE  
walnut\*



BASICLINE  
white



BASICLINE PLUS  
whitewash oak\*

## DIAGRAMS OF BASICLINE MODELS

model P1  
Vertical structure





LIFELINE / DIVIDELINE / AIRLINE / SLIDELINE / DUOLINE / INNERLINE / CUTLINE / SWINGLINE / SECURAL



LINE / THE INVISIBLE PURE FRAME



“

**FEEL FREE TO DESIGN AND PLAN ...**

# AS SIMPLE AS IT GETS

Building a home also means creating a comfortable living space that will satisfy all of your senses. The morning light that gently awakens you, a family lunch on the naturally shaded terrace, an evening chat in front of the scorching fireplace, or the last look at the cloudy sky before you set out to go for a walk. All these stimuli come directly from nature, and our feeling of comfort depends on the varying natural conditions. By choosing a home that is as natural as possible, we have made ourselves a sustainable home.



**LIFELINE**

LIFELINE / PN1  
VIVACELINE - model F4  
knotty oiled oak  
wild structure



Wood symbolises comfort, durability and warmth. Glass, however, represents the opposite -, transparency and stiffness. LIFELINE doors are a combination of both materials.



# DIAGRAMS OF LIFELINE MODELS



LIFELINE / PN1  
crosswise



LIFELINE / PN1  
vertical



LIFELINE / PN7  
crosswise



LIFELINE / PN7  
vertical



LIFELINE / PN2  
crosswise



LIFELINE / PN2  
vertical



LIFELINE / PN6  
crosswise



LIFELINE / PN6  
vertical





LIFELINE / PN6  
VIVACELINE / F4  
knotty oiled oak  
WILD STRUCTURE



LIFELINE / PN2  
VIVACELINE / F4  
knotty oiled oak  
WILD STRUCTURE



**DIVIDELINE**



## ROOM DIVIDERS

Spaciousness requires a good overview. Letting light shine through glazed room dividers proves the saying 'the more daylight a room receives, the larger it feels'.



ROOM DIVIDERS IN COMBINATION  
WITH A STANDARD FRAME



SOLID WOOD  
ROOM DIVIDERS



a side element and  
a transom  
PS N DS

a side element and  
a transom  
PM N DS



a side element and  
a transom  
PS N LS

a side element and  
a transom  
PM N LS



two side elements and  
a transom  
PS N SS

two side elements and  
a transom  
PM N SS



two side elements  
PS SS

two side elements  
PM SS



one side element  
PS LS

one side element  
PM LS



one side element  
PS DS

one side element  
PM DS



**AIRLINE**

# AIRLINE – ALL-GLASS DOORS



S1-SATINATO

S2-UADI WHITE

S3-CLEAR

S4-MASTER CARRE

S5-RX17



S8-ELLA

S15-PAVE

S16-TREND

S17-ELEGANCE

S18-MARIN



S22-CHIARA

S23-VITA

S24-SOLE

S25-LUX

S26-SONATA



S27-GAIA

S28-AFRODITA

Fill your home with light. An elegant glass surface provides a discrete room divide, and a variety of sandblasted and printed patterns let you decide how much to reveal or hide. You can choose between different types of glass that either conceal or reveal.



# SLIDELINE

# SLIDING SYSTEM HIDDEN

Sliding doors are the ideal solution for minimalism in your home. Invisible guides help make the room more open, enticing and elegant.







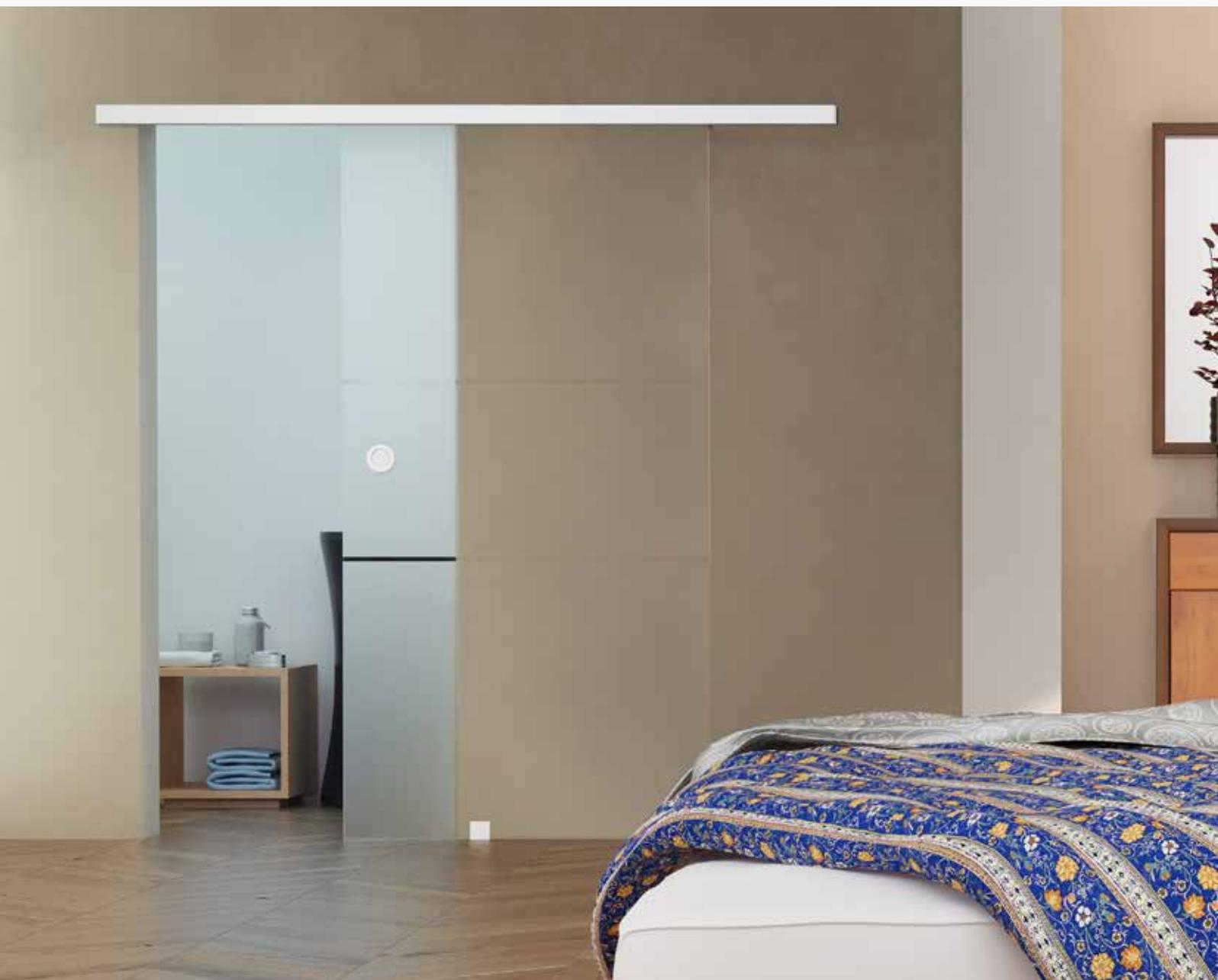
SLIDING SYSTEM  
**TREND**



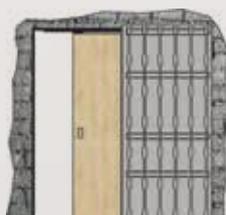
SLIDELINE / SLIDING PARALLEL TO THE WALL  
VIVACELINE / F4  
knotted cracked brushed oiled oak

In April, the company Elite Studio 3D competed in the best 3D-visualist category at the CG Architect competition. It presented the LIP BLED sliding doors and received a monetary prize, awarded by REBUS Farm, for its high ranking.

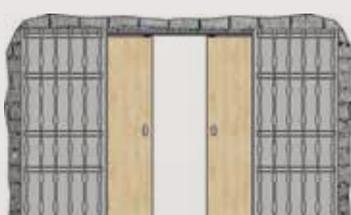




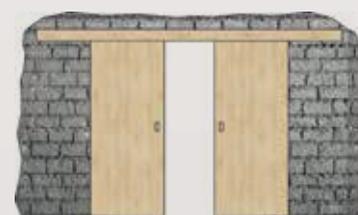
SINGLE-LEAF DOOR  
OPENING INTO THE WALL



DOUBLE-LEAF DOOR OPENING  
INTO THE WALL

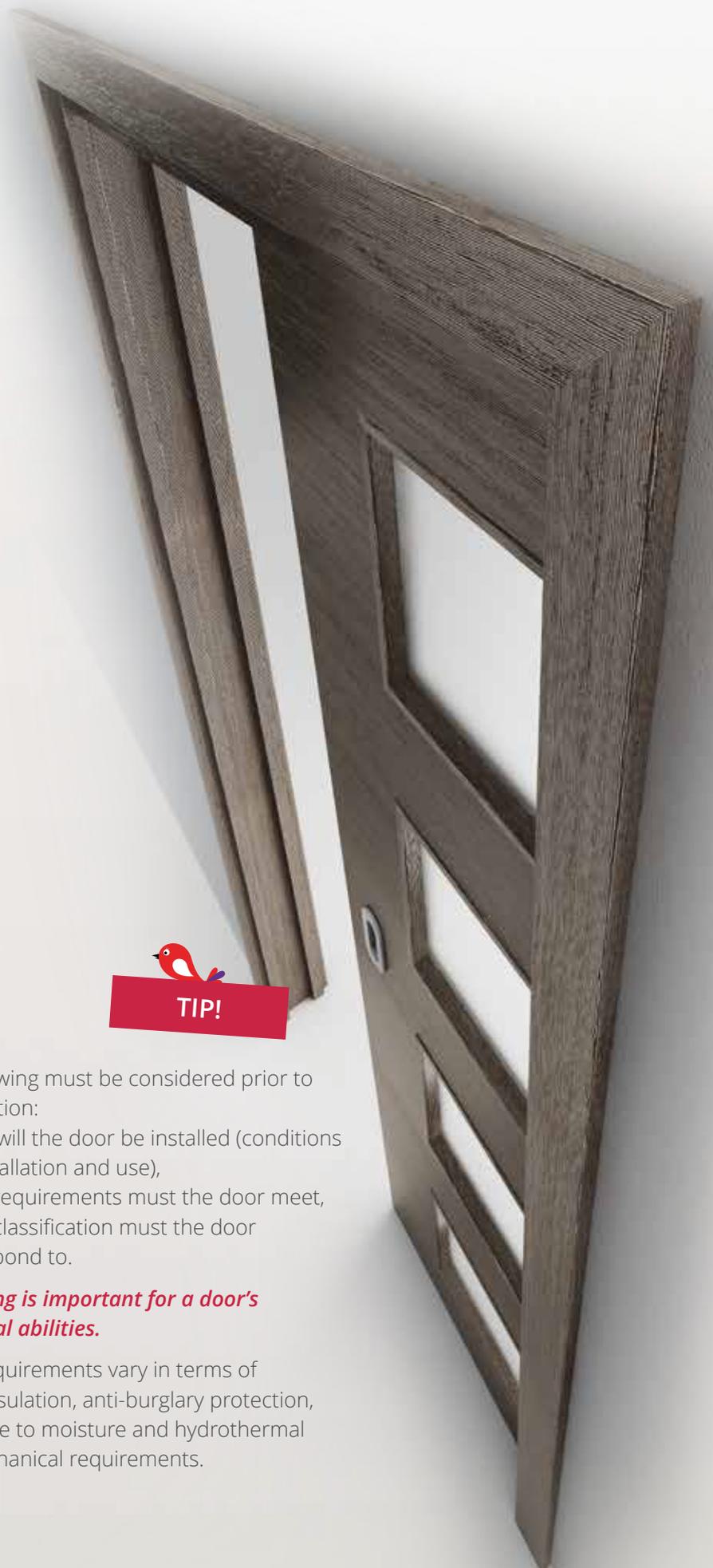


DOUBLE-LEAF DOOR OPENING  
PARALLEL TO THE WALL





#### SINGLE-LEAF DOOR OPENING ALONGSIDE THE WALL



**TIP!**

The following must be considered prior to construction:

- where will the door be installed (conditions for installation and use),
- which requirements must the door meet,
- which classification must the door correspond to.

***This rating is important for a door's functional abilities.***

Client requirements vary in terms of sound insulation, anti-burglary protection, resistance to moisture and hydrothermal and mechanical requirements.



An active lifestyle is also reflected in furniture.  
A double-leaf door, which allows different combinations of surfaces and edges, facilitates both the movement of numerous guests and the movement of the largest pieces of furniture.

**DUOLINE**

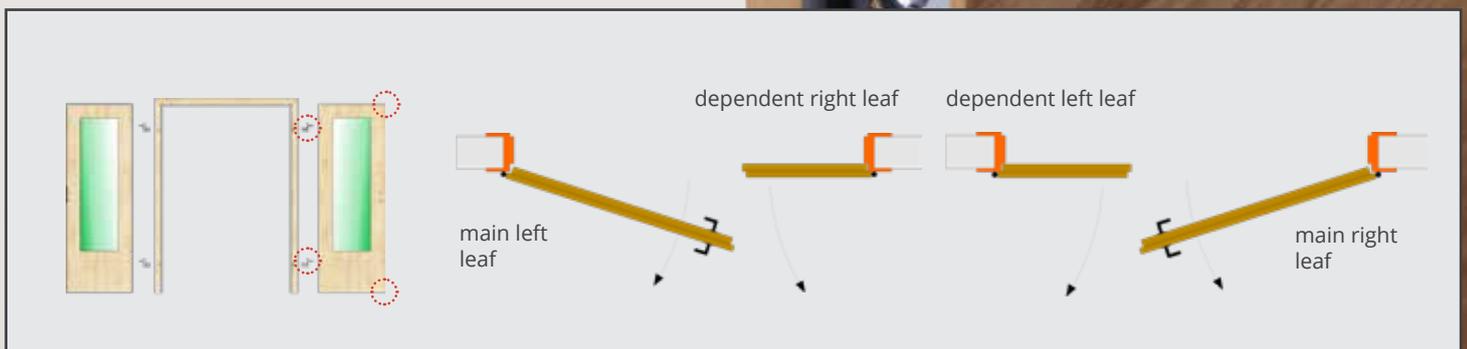
DOUBLE-LEAF DOORS

## SEAL LINING FOR DOUBLE-LEAF DOORS

To further improve the user experience, the classic double-leaf door has been upgraded with a seal lining in the groove of the main leaf.

THE FOLLOWING ADVANTAGES  
HAVE BEEN OBTAINED THROUGH  
THE INSTALLATION OF THE SEAL:

- softer door closing
- tight fitting of the main leaf onto the dependent leaf
- prevents rattling of the door in the event of a draft
- there is no visible light through the groove





8mm  
wide PVC  
inserts

Be different!

Let your door be adorned with black details, such as a black door handle, black inserts and black hinges.

**INNERLINE**



TOPLINE  
L1 MILLENIUM Oregon pine white  
T40



## PVC INSERTS WITH IMITATION ALUMINIUM

SKETCHES OF WING DESIGNS WITH PVC INSERTS WITH IMITATION ALUMINIUM.

8 mm



insert T49



insert T50



insert T48



insert T47



“

Let your imagination run wild and lend your living space a unique identity with various combinations of decorative mouldings.

TOPLINE  
L1 MILLENIUM Oregon pine grey  
T40



The classic elegance is finished off with an aesthetic distance to the edge of the door leaf.



T37  
5 mm



T38  
8 mm



T39  
5 mm

T40  
8 mm



T41  
5 mm

T42  
8 mm



T45  
5 mm

T46  
8 mm



“

Inclined walls and ceilings are no longer an obstacle. Choose *lipbled* doors and create a romantic attic apartment.

# CUTLINE

## DOORS WITH AN OBLIQUE EDGE



POSSIBILITY OF  
CUTTING AT AN ANGLE



Doors that perfectly fit into your  
attic apartment or room.



**SWINGLINE**

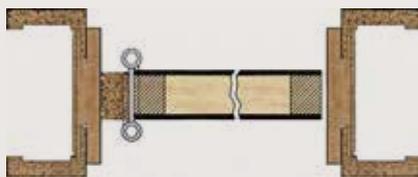


## SWING DOORS

The benefits of swing doors become evident in pass-through rooms or wherever you are not able to open doors, because you literally have your hands full. Many customers choose SWINGLINE doors due to their elegant design.

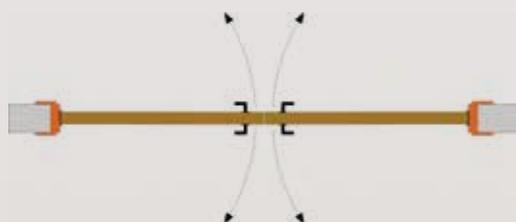


### CROSSECTION

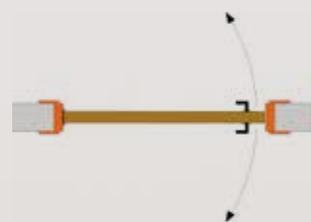


### OPENING ANGLE DIAGRAM

SWINGLINE double-leaf



SWINGLINE single-leaf





# GLAZING OPTIONS





**TIP!**

Be sure to select the appropriate climatic category and appropriate mechanical requirements when describing the door, in accordance with the recommendations for use. Get the necessary information from the designer so that we can fulfil their wishes or expectations:

**Where will the door be installed or used?**

- the purpose of the building
- type and use of heating
- rooms with increased humidity
- increased mechanical requirements
- frequency of use

**Were special requirements highlighted?**

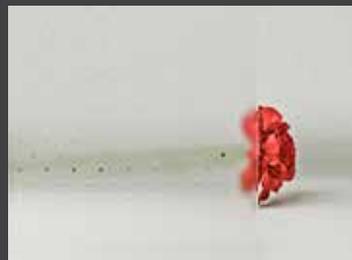
- sound insulation
- smoke protection
- anti-burglary protection
- fire safety
- climate resistance



# GLASS

A modern door designed with a choice of different glass patterns that brightens up every residential or commercial space.

An additional range of different fittings and door handles provides the perfect solution to fit your wishes and needs.





S1-SATINATO

S2-UADI WHITE

S3-CLEAR



S4-MASTER CARRE

S5-RX17

S8-SATINIRANO ELLA



S15-MADRAS PAVE

S18-SATINIRANO  
MARIN

S24-SOLE



S25-LUX

S26-SONATA

S28-AFRODITA





FIRE SAFETY

CLIMATE RESISTANT



SOUND INSULATION

ANTI-BURGLARY  
PROTECTION



# SECURALINE

## MODERN FRONT DOORS

SMOKE PROTECTION





# CERTIFIED INSTITUTES, WITH WHICH LIP BLED COLLABORATES:

- ZAG Ljubljana (SI) ([www.zag.si](http://www.zag.si))
- LTM (CRO) ([www.ltm.hr](http://www.ltm.hr))
- EMI Budapest (H) ([www.emi.hu](http://www.emi.hu))
- PAVUS Prague (CZ) ([www.pavus.cz](http://www.pavus.cz))
- DIBT Berlin (D) ([www.dibt.de](http://www.dibt.de))
- IFT Rosenheim (D) ([www.ift-rosenheim.de](http://www.ift-rosenheim.de))
- Pfb Rosenheim (D) ([www.pfb-rosenheim.de](http://www.pfb-rosenheim.de))
- VKF Bern (CH) ([www.praever.ch](http://www.praever.ch))
- Lignotesting Bratislava (SK) ([www.lignotesting.sk](http://www.lignotesting.sk))
- IBS Linz (AT) ([www.ibs-austria.at](http://www.ibs-austria.at))



## CLIMATE RESISTANCE

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Standard room doors achieve a climate resistance level of A2. We would suggest categories B2 or C2 for the front door of a home.



## FIRE SAFETY

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Certified fire doors limit the passage of fire, temperature and smoke into other spaces. They allow the safe evacuation of people and property in the event of a fire.



## ANTI-BURGLARY PROTECTION

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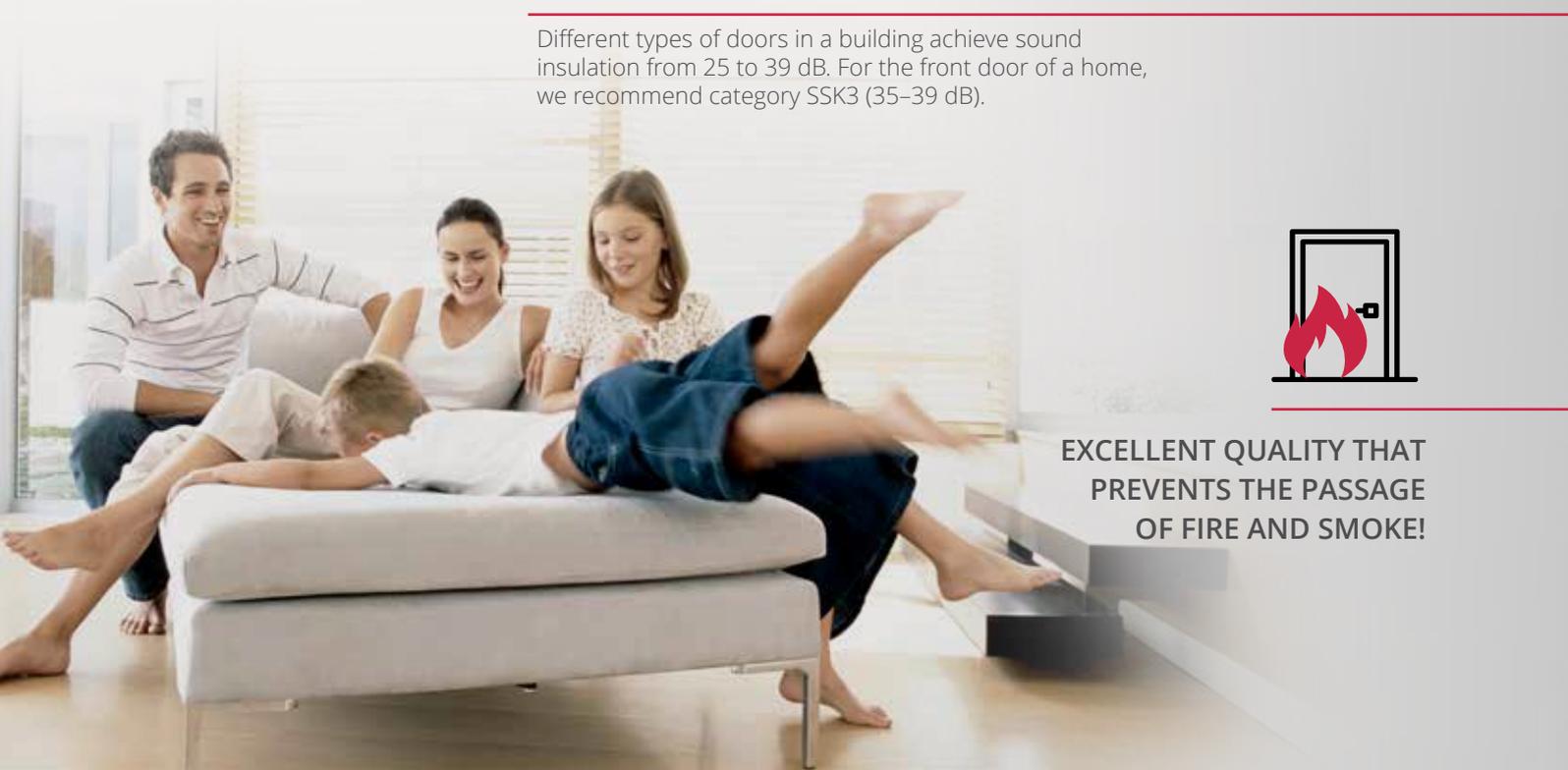
## SOUND INSULATION

---

Different types of doors in a building achieve sound insulation from 25 to 39 dB. For the front door of a home, we recommend category SSK3 (35–39 dB).



**EXCELLENT QUALITY THAT PREVENTS THE PASSAGE OF FIRE AND SMOKE!**





**CERTIFIED  
FOR 30-MINUTE  
FIRE RESISTANCE**

The security locking offered by the anti-burglary protection class RC2 is enough to deter a burglar from entering your home.



**SMOKE PROTECTION**

Tight smoke barrier with smoke protection class (S200) at high pressure and smoke temperatures up to 200° C.





**THE INVISIBLE  
PURE FRAME**

For bold and courageous types, we recommend a door with an invisible frame. This is a current trend that is the perfect choice for those who furnish their home in a minimalist style or live by the principle of 'less is more'. Inside doors with an invisible frame are aligned with the wall, so the frames cannot be seen. Real elegance for your home.

**Advantages of an invisible frame:**

- The door leaf is completely aligned with the wall.
- Mounting is possible on masonry walls or drywalls.
- The possibility of opening into or out of the room.





For a modern look to your home.

# RENOVATION FRAME

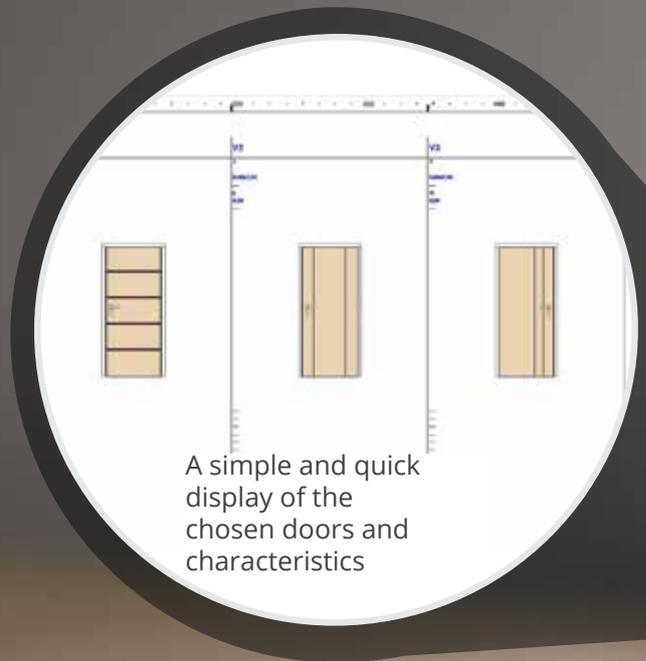
**A new version of a metal frame. Dress it in your style!**

Dress the frame in the surface of your choice. You will get a brand new door that blends with the surroundings and gives a sense of complete harmony. Without any major construction works. Be 'IN'!



Or for safety with a three-way lock, electrical access, digital door viewer and a floor seal.



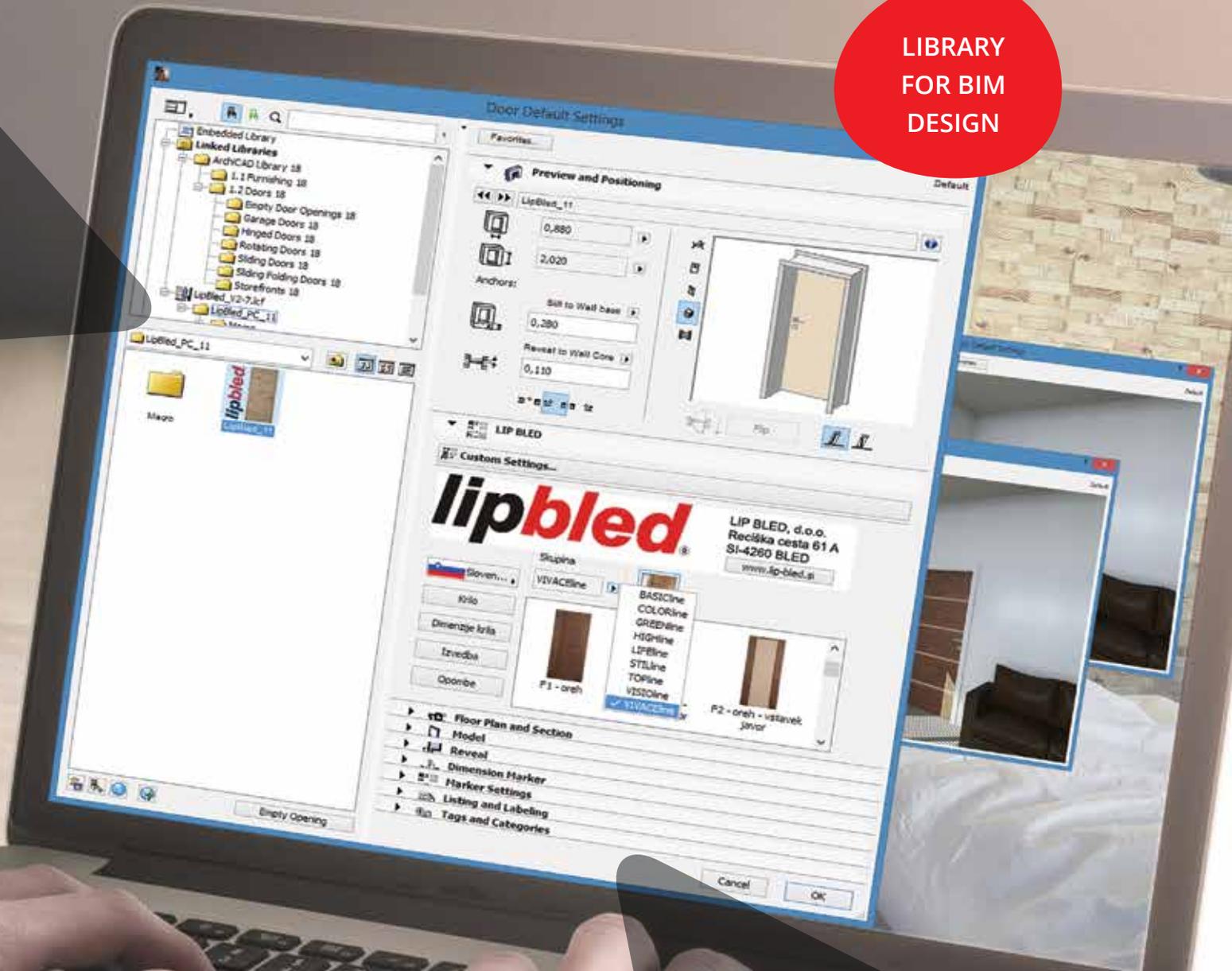


# ArchiCAD

ArchiCAD has been one of the leading computer programmes in architecture and civil engineering since 1984. Every architect who likes to experiment with different forms can stimulate their creativity without sacrificing the accuracy and quality of project documentation. ArchiCAD allows you to form and change any shape in the most suitable view.

create – form – design

LIBRARY  
FOR BIM  
DESIGN



photorealistic display of  
all door leaf models





# SURFACES

Our choice of interior doors reflects our relationship with wood and contributes towards a healthier environment. Nature's gifts help us produce top-quality doors, available in different versions, according to wood type, colour and processing, in combination with other elements and thoughtful details.

## VENEERED SURFACES GREENLINE / VIVACELINE

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MAPLE



WALNUT



BEECH RAW



BEECH



F4 MAPLE



F4 WALNUT



F4 BEECH

# EUROPEAN OAK

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WHITE-OILED



F4 WHITE-OILED



F4 BRUSHED WHITE-OILED



F4 BRUSHED MATTE STAINED LACQUERED



F4 BRUSHED NATURAL LACQUERED



F4 BRUSHED OILED



F4 MATTE STAINED LACQUERED



F4 NATURAL LACQUERED



F4 OILED



BRUSHED WHITE-OILED



BRUSHED MATTE STAINED LACQUERED



BRUSHED NATURAL LACQUERED



BRUSHED OILED



MATTE STAINED LACQUERED



NATURAL LACQUERED



OILED



# KNOTTED OAK – WILD STRUCTURE

---



WHITE-OILED



F4 WHITE-OILED



F4 BRUSHED WHITE-OILED



F4 BRUSHED MATTE STAINED LACQUERED



F4 BRUSHED NATURAL LACQUERED



F4 BRUSHED OILED



F4 MATTE STAINED LACQUERED



F4 NATURAL LACQUERED



F4 OILED



BRUSHED WHITE-OILED



BRUSHED MATTE STAINED LACQUERED



BRUSHED NATURAL LACQUERED



BRUSHED OILED



MATTE STAINED LACQUERED



NATURAL LACQUERED



OILED

# KNOTTED OAK – CALM STRUCTURE

---



WHITE-OILED



F4 WHITE-OILED



F4 BRUSHED WHITE-OILED



F4 BRUSHED MATTE STAINED LACQUERED



F4 BRUSHED NATURAL LACQUERED



F4 BRUSHED OILED



F4 MATTE STAINED LACQUERED



F4 NATURAL LACQUERED



F4 OILED



BRUSHED WHITE-OILED



BRUSHED MATTE STAINED LACQUERED



BRUSHED NATURAL LACQUERED



BRUSHED OILED



MATTE STAINED LACQUERED



NATURAL LACQUERED



OILED



# KNOTTED OAK CRACKED



WHITE-OILED



F4 WHITE-OILED



F4 BRUSHED WHITE-OILED



F4 BRUSHED MATTE STAINED LACQUERED



F4 BRUSHED NATURAL LACQUERED



F4 BRUSHED OILED



F4 MATTE STAINED LACQUERED



F4 OILED



BRUSHED WHITE-OILED



BRUSHED MATTE STAINED LACQUERED



BRUSHED NATURAL LACQUERED



BRUSHED OILED



MATTE STAINED LACQUERED



OILED

## ALTEICHE - PRESTIGE KNOTTED AGED OAK

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F4 BRUSHED



F4 BRUSHED OILED



BRUSHED



BRUSHED OILED



The choice is yours.  
We guarantee each of our products.

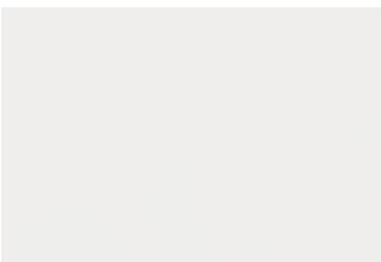
## COLORLINE

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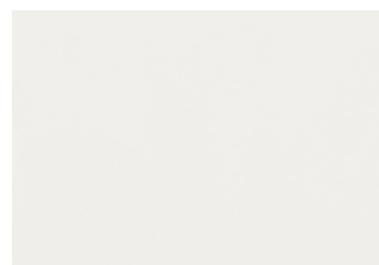
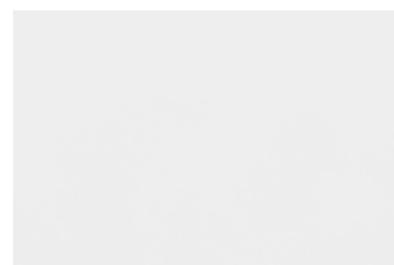
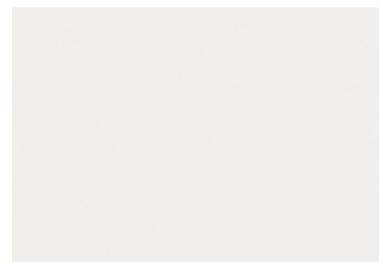
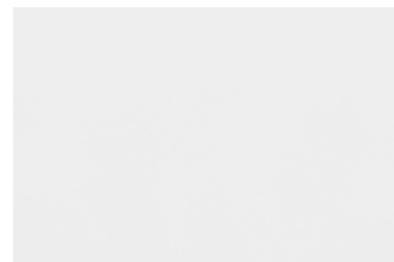


RAL SPRAY-PAINTED

### MODENA WHITE SPRAY-PAINTED

SIGNAL WHITE  
similar to RAL 9003

### EASY WHITE-PAINTED (UV COIL COATED)

PURE WHITE  
similar to RAL 9010TRAFFIC WHITE  
similar to RAL 9016PURE WHITE  
similar to RAL 9010TRAFFIC WHITE  
similar to RAL 9016



# TOPLINE

---

## TOPLINE KLASIK



L1 CHERRY GRAZIE



L1 OAK GREY



L1 OAK GRAPHITE



L1 PALISANDER WHITE



L1 SNOW-WHITE



PALISANDER WHITE

## TOPLINE KLASIK MATTLINE



OAK ARTIC



WALNUT TROPIC



WALNUT MEDITERAN



L1 OAK ARTIC



L1 WALNUT TROPIC



L1 WALNUT MEDITERAN

**TOPLINE PRESTIGE**

OAK FOREST BRUSHED WHITE



OAK FOREST BRUSHED BROWN



L1 OAK FOREST BRUSHED WHITE



L1 OAK FOREST BRUSHED BROWN

**TOPLINE DYNAMIC**

PINE FANTASY WHITE



PINE FANTASY GREY



L1 PINE FANTASY WHITE



L1 PINE FANTASY GREY



L1 KNOTTED 3D OAK



L1 KNOTTED CRACKED OAK

**TOPLINE MILLENIUM**

L1 OREGON PINE WHITE



L1 OREGON PINE GREY

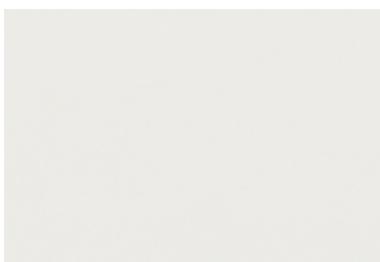


## VISIOLINE

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ACACIA



WHITE similar to RAL 9016



ASH WHITE



L1 ACACIA



L3 LIMED OAK



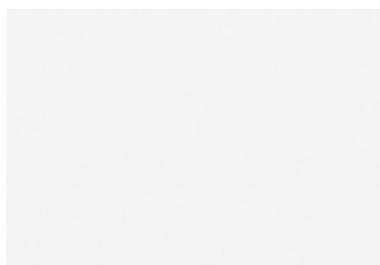
GREY\*

## BASICLINE

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ACACIA MYSTIQUE



WHITE

### BASICLINE PLUS



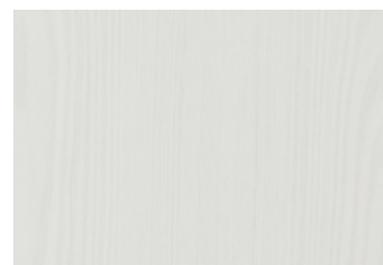
WHITEWASH OAK\*



WALNUT\*



OAK



WHITEWASH LARCH\*

\* by inquiry

# TECHNICAL DETAILS

Every interior door consists of a door leaf and a doorframe. On the following pages, you can chose between numerous edges, door leaf constructions and different forms of doorframes.

BE YOUR OWN DESIGNER!

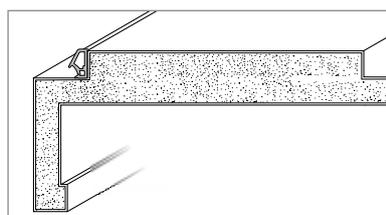
	KLASIK	TRENDLINE	REVERSO
LEFT DOOR			
RIGHT DOOR			
CROSS SECTION			
HINGES			

	SLIDELINE	SWINGLINE	DUOLINE
ALONGSIDE THE WALL			
INTO THE WALL			



# Frames

## KLASIK TRENDLINE REVERSO



SM CLOSED FRAME WITH RECTANGULAR EDGES



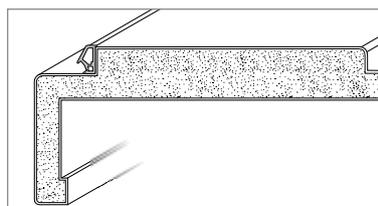
65 mm



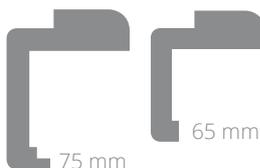
65 mm



65 mm



SMS CLOSED FRAME WITH ROUNDED CASE PROFILES AND ROUNDED PANEL LINING



75 mm

65 mm



75 mm

65 mm

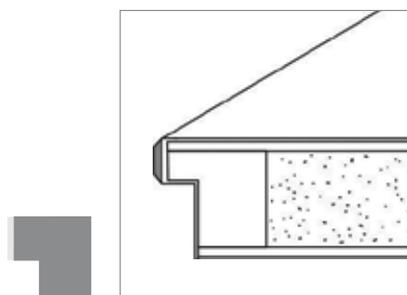


75 mm

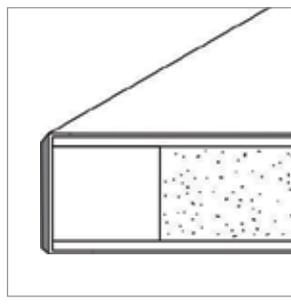
65 mm

## FORTE door and frame edges

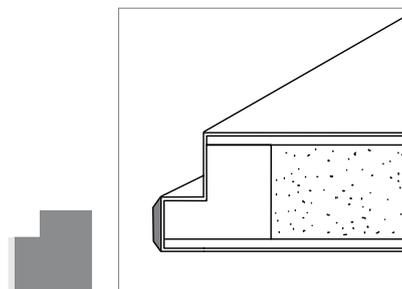
\*ABS edge strip for TOPLINE and VISIOLINE (only BE CPL)



FORTE



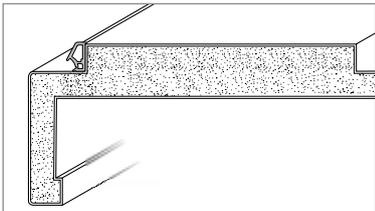
FORTE TRENDLINE  
flush, no rebate



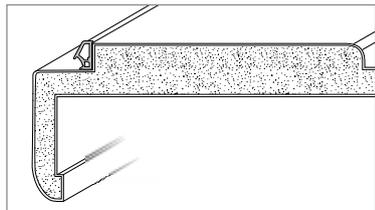
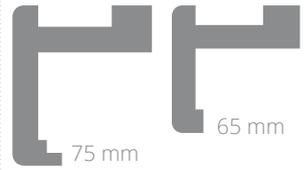
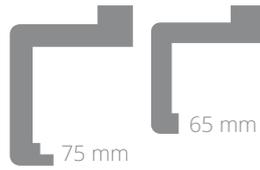
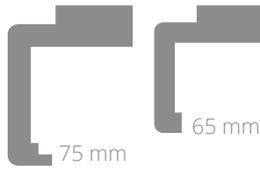
FORTE REVERSO



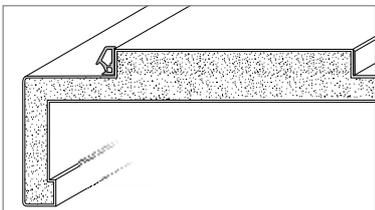
**KLASIK      TRENDLINE      REVERSO**



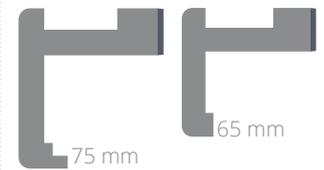
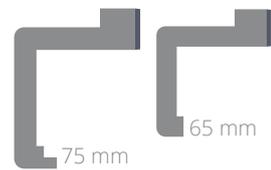
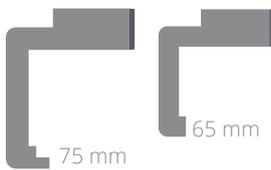
**SMO CLOSED FRAME WITH  
ROUNDED CASE PROFILES AND  
RECTANGULAR PANEL LINING**



**SMSB CLOSED FRAME WITH  
PROFILED CASE PROFILES AND  
ROUNDED PANEL LINING**

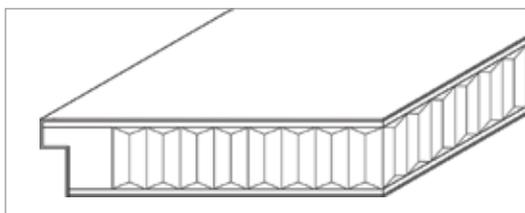


**SMO FORTE FRAME**

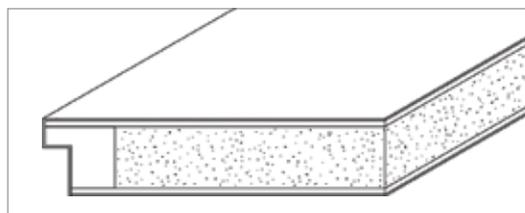




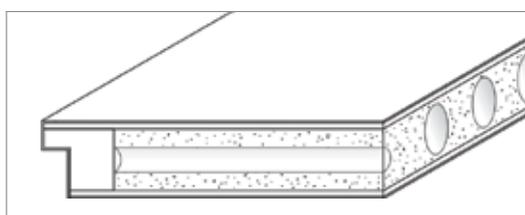
# Door structure



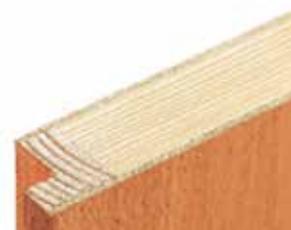
door with a honeycomb core



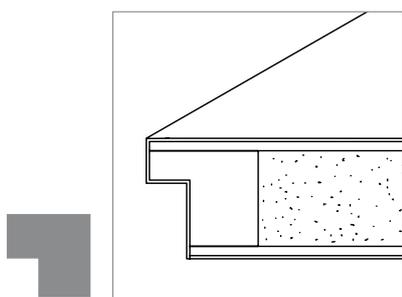
door with a solid chipboard core - VL



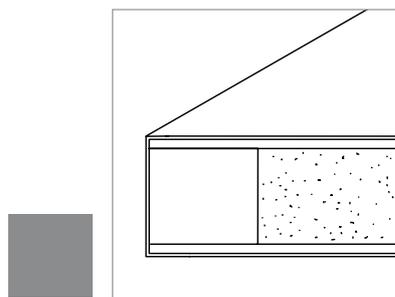
door with a perforated chipboard core - RS



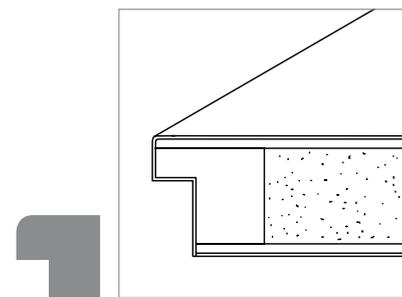
# Door rebate edge



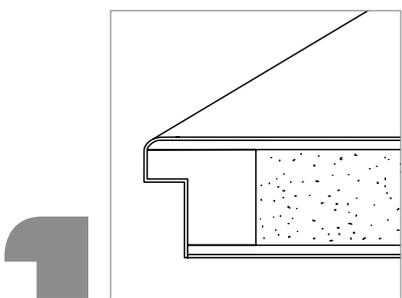
rectangular edge



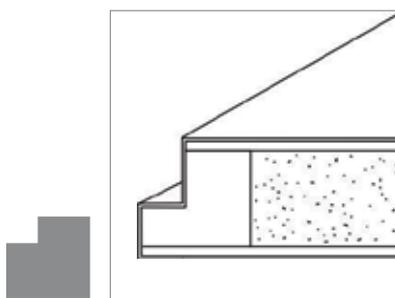
TRENDLINE  
flush, no rebate



SOFT-R  
rounded edge



SOFT-M  
rounded edge



REVERSO

The song of forest in your  
*home ...*



# HAND IN HAND

We respect our forests and their gifts, which are a source of inspiration and inner well-being. Through creativity, inventiveness and the latest technological know-how, wood takes on an entirely new meaning and dimension. Our craftsmanship truly brings wood to life and creates a warm atmosphere in your home.

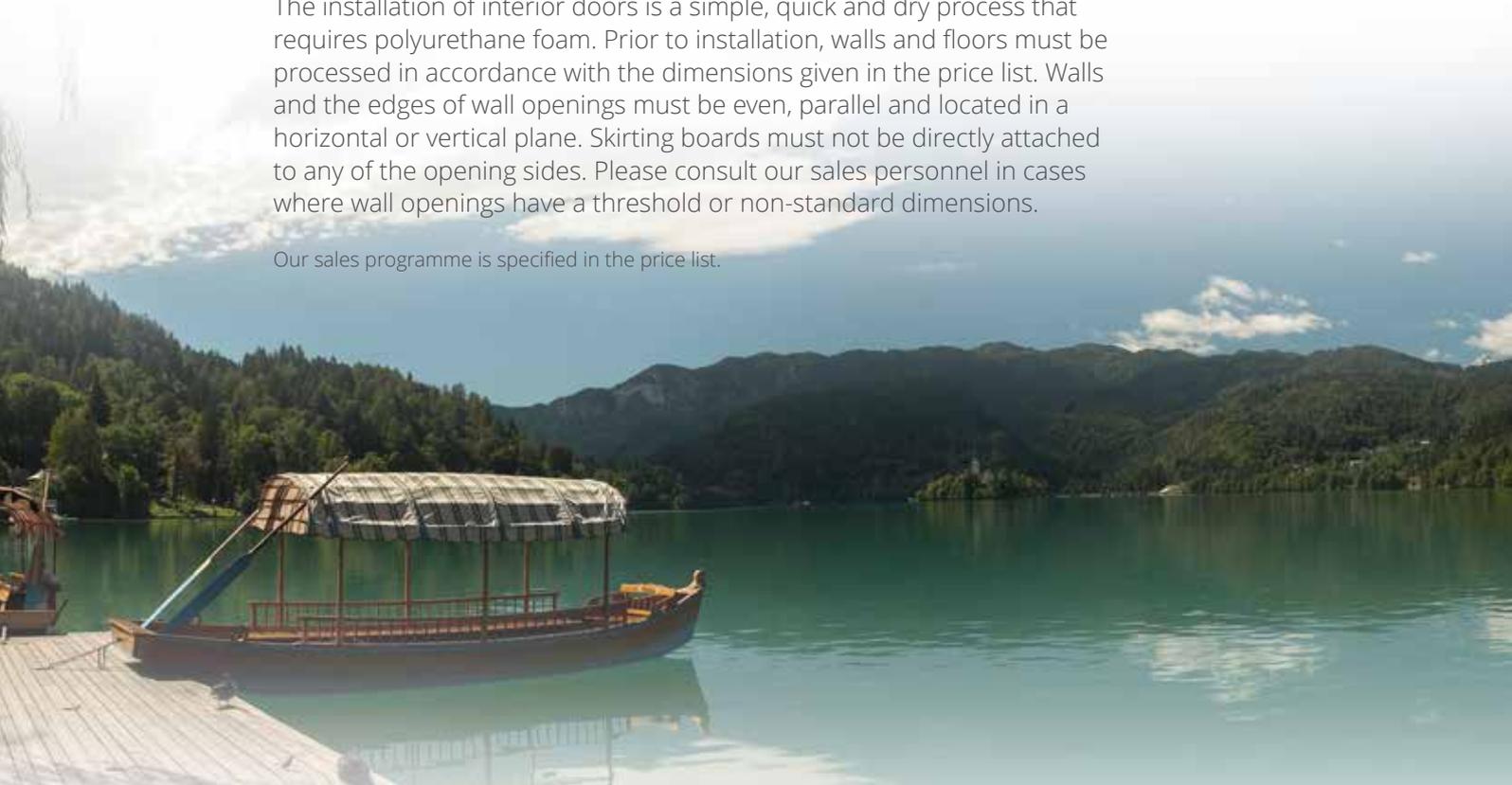
LIP BLED is very imaginative in what we do, owing to our high flexibility and our aim of always satisfying our clients' wishes and requirements. The diversity of the latest standards demands rapid adaptability. This applies both to aesthetics and quality production processes. High standards represent an exciting challenge, which we face with a high level of creativity and innovation.

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## BASIC TECHNICAL INSTRUCTIONS

The installation of interior doors is a simple, quick and dry process that requires polyurethane foam. Prior to installation, walls and floors must be processed in accordance with the dimensions given in the price list. Walls and the edges of wall openings must be even, parallel and located in a horizontal or vertical plane. Skirting boards must not be directly attached to any of the opening sides. Please consult our sales personnel in cases where wall openings have a threshold or non-standard dimensions.

Our sales programme is specified in the price list.



## CERTIFICATES

### **PEFC™ certificate for the tracking of wood and timber products**

Certificate, which the company provides to certify responsible forest management.

### **Certificate of credit excellence**

The credit rating of excellence represents an above-average credit score amongst business operators. It is based on the company's financial statements for the last financial year and predicts the viability of our operations over the next twelve months.

Source: BISNODE, d. o. o.

### **Quality Management System ISO 9001**

ISO 9001, which has already been awarded to more than one million organisations, in 178 countries, around the world, is an internationally recognised quality standard published by the International Organisation for Standardisation (ISO). The content of the standard offers certified organisations a framework for successful process and quality management.

### **Environmental Management System ISO 14001**

This is a verified and proven tool for effectively reducing an organisation's environmental impact.

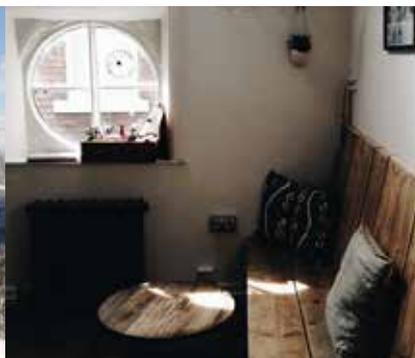
With the ISO 14001 standard, organisations maintain their awareness and responsibility towards the environment. Nowadays, responsible environmental management is becoming an increasingly important purchasing criterion. More than ever, customers give priority to products and services from environmentally friendly sources. In order to remain competitive, organisations must have an effective environmental management system in place.

Source: BUREAU VERITAS SLOVENIA



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The Song of Nature, it is so Beautiful.  
**LISTEN TO IT.**



**lipbled**  
The song of forest in your home!

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E. lipbl@lip-bled.si, www.lip-bled.si

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